

HYPERTHERM® (EUROPEAN ORIGIN)



PART NO

REF

FOR HYPERTHERM® MAX 100

1	HY-EL-465020	020564
2	HY-T-365020	020563

FOR HYPERTHERM® MAX 200

11	HY-EL-745021	120547
14	HY-NZ-806020	020608

FOR HYPERTHERM® PMX 350 / PMX 380

21	HY-EL-283020	020382
22	HY-T-405021	120504

FOR HYPERTHERM® PMX 600

26	HY-EL-628021	120826
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FOR HYPERTHERM® PMX 800

31	HY-T-503021	120305
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FOR HYPERTHERM® PMX 900

41	HY-EL-375021	120573
45	HY-T-875021	120578

FOR HYPERTHERM® PMX 1000

51	HY-EL-629021	120926
52	HY-T-139021	120931
53	HY-T-729021	120927
54	HY-HS-929021	120929

FOR HYPERTHERM® PMX 1650

71	HY-T-110022	220011
77	HY-HS-039021	120930

MILLER®



PART NO

REF

311	ML-EL-427212	212724
312	ML-TP-676912	219676

HYPERTHERM®

PART NO

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FOR HYPERTHERM® PMX30

151	HY-EL-874022-C	220478
152	HY-T-084022-C	220480

FOR HYPERTHERM® PMX45

153	HY-SC-476022-C	220674
154	HY-EL-966022-C	220669
155	HY-T-176022-C	220671

FOR HYPERTHERM® PMX65/85/105

156	HY-EL-248022-C	220842
157	HY-T-918022-C	220819
162	HY-T-099022-C	220990
191	HY-T-039022-C	220930
212	HY-T-618022-C	220816
216	HY-T-149022-C	220941
213	HY-RC-458022-C	220854
163	HY-SC-299022-C	220992
211	HY-SC-818022-C	220818
214	HY-SC-399022-C	220993
215	HY-SR-758022-C	220857

FOR HYPERTHERM® PMX125

251	HY-EL-179022-C	220971
252	HY-T-579022-C	220975
253	HY-T-961024-C	420169
254	HY-SR-799022-C	220997
256	HY-SC-000024-C	420000
255	HY-SC-861024-C	420168

FOR HYPERTHERM® PMX900

180	HY-EL-475021-C	120574
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FOR HYPERTHERM® PMX1000

164	HY-EL-629021-C	120926
165	HY-T-729021-C	120927
185	HY-T-089021-C	120980
166	HY-HS-929021-C	120929
176	HY-RC-006021	120600

FOR HYPERTHERM® PMX1650

167	HY-EL-730022-C	220037
177	HY-T-460022-C	220064
192	HY-T-700022-C	220007
168	HY-RC-840022-C	220048
193	HY-RC-829021-C	120928
169	HY-SR-150022-C	220051
170	HY-SC-779021-C	120977
174	HY-HS-740022-C	220047

FOR HYPERTHERM® MAX200

158	HY-EL-120022-C	220021 / 120667
178	HY-EL-766021-C	120667
179	HY-NZ-806020-C	020608
186	HY-SC-424020-C	020424

FOR HPR800XD/400XD/260XD/260

175	HY-EL-253022-C	220352
159	HY-EL-534022-C	220435
161	HY-T-934022-C	220439
160	HY-SC-044022-C	220440

FOR HPR800XD/400XD/260XD/130XD/130

291	HY-EL-181022-C	220181
292	HY-T-281022-C	220182
293	HY-SC-381022-C	220183
294	HY-SC-891022-C	220198

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REV: FEB 16, 2017

Product of:
**TRUWELD
WELDING
INDUSTRIES**



PART NO **REFERENCE**

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FOR ESAB® PT31

95	ES-T-66881-C	18866
92	ES-EL-50281-C	18205
89	ES-T-66881L-C (Long Type)	18866-L
93	ES-EL-38691-C (Long Type)	19683-L
96	ES-T-28691-C	18785
90	ES-SB-58781-C	20463
91	ES-SB-36402-C	18204
98	ES-SC-40281-C	20072
99	ES-TB-27002(H)	19682

FOR PANASONIC® P80

61	PN-EL-33020TET	TET02033 (EI) – Square
61	PN-EL-33020TET-R	TET02033 (EI) – Round
62	PN-T-50010TET	Tip Dia 1.0 mm
63	PN-T-53010TET	Tip Dia 1.3 mm
64	PN-T-70510TET	Tip Dia 1.5 mm
65	PN-SC-40020NGT	TGN02004 (Shield Cup)
66	PN-SS-SC	Spring Support Shield Cup

FOR ESAB® PLAMA PT31XL

PLASMA HANDLE PARTS FOR PANASONIC® P80

97	ES-T-06802-C	20860
58	ES-T-16802-C	20861
59	ES-EL-26802-C	20862

90	THDK-P80BL	Torch Head w/Handle
81	THD-P-80-W (With Wire)	TKU08103
87	THD-P-80-M10	Thread M10 Male
88	THD-P-80-AS	Straight
82	FH-P-80	Front Handle
83	SW-P-80	Switch
84	CN-P-80	Current Nipple
85	PN-WS-7	Wheel Spacer
86	PN-SS-7	Spacer Spring

PLASMA HANDLE PARTS FOR ESAB® PT31

POWER CABLE & TORCH (Compatible with Panasonic® P80)

3	FH-PT-31	Front Handle
4	SW-PT-31	Switch
5	CN-40-68	Current Nipple

141	PC-80PL-8	POWER CABLE 8M LONG
142	TW80PL-8	TORCH 8M LONG
143	TW80PLB-8	TORCH 8M LONG

POWER CABLE & TORCH (Compatible with Esab® PT31)

Power Cables & Torches of other Lengths are also available

7	PC-PT-31-4	Power Cable 4 M Long
8	TW-PT-31-4	Torch 4M Long

Power Cables & Torches of other Lengths are also available



PART NO **REFERENCE**

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PARTS FOR PCH/M102

PARTS FOR SL60/SL100

411	TD-EL-2048-9	9-8402
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413	TD-EL-5128-9	9-8215
414	TD-T-0128-9	9-8210
415	TD-T-7028-9	9-8207
419	TD-T-1128-9	9-8211
420	TD-T-3528-9	9-8253
416	TD-STC-3128-9	9-8213
418	TD-SC-8128-9	9-8218

PARTS FOR PCH/M 75/100

PARTS FOR PCH-10/25/26/28/35/38/PCM-28/35

412	TD-T-4057-8	8-7504
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417	TD-SC-3006-9	9-6003
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PART NO	DESCRIPTION
281	PC-PT31-6E Power Cable 6M Long
282	TW-SG51-6E Torch Assy 6M Long
5	CN-40-68 Current Nipple PT31
283	SG-51-EL Electrode
284	SG-51-TP-1.0 Tip 1.0mm
284	SG-51-TP-1.2 Tip 1.2mm
285	SG-51-GD Gas Diffusor
286	SG-51-SC Shield Cup
287	SG-51-TB Torch Body



PART NO	DESCRIPTION
171	SG-53-EL Electrode
172	SG-53-TP Tip
173	SG-53-SC Shield Cup



PART NO	DESCRIPTION
260	PC-PT31-6E Power Cable 6M Long
261	TW-SG55-6E Torch Assy 6M Long
5	CN-40-68 Current Nipple PT31
114	SG-55-EL Electrode
115	SG-55-TP Tip
116	SG-55-SC Shield Cup
113	SG-55-TH Torch Head



PART NO	DESCRIPTION
201	PC-SP40-6E Power Cable 6M Long
202	TW-SP40-6E Torch Assy 6M Long
203	CN-PL-18F Front End Connector
204	SP-40-EL Electrode
205	SP-40-SB Swirl Baffle
206	SP-40-TP Tip
207	SP-40-SC Shield Cup
208	SP-40-TB Torch Body



PART NO	DESCRIPTION
220	PC-PT31-6E Pwr Cable 6M Long
221	TW-SP50-6E Torch Assy 6M Long
5	CN-40-68 Current Nipple PT31
222	SP-50-EL Electrode
223	SP-50-SB Swirl Baffle
224	SP-50-TP Tip
225	SP-50-SC Shield Cup
226	SP-50-TB Torch Body



PART NO	DESCRIPTION
240	PC-SP60-6E Power Cable 6M Long
241	TW-SP60-6E Torch Assy 6M Long
5	CN-40-68 Front End Connector
243	SP-60-EL Electrode
245	SP-60-TP Tip
246	SP-60-SC Shield Cup
247	SP-60-TB Torch Body



PART NO	REFERENCE NO.	DESCRIPTION
131	0408 - 2404	SF-CP40-EL Electrode
132	0408 - 2261	SF-CP40-CT-1.0 Tip
133	0408 - 2262	SF-CP40-CT-1.2 Tip
134	0408 - 2385	SF-CP40-CT-1.6 Tip
135	0408 - 2405	SF-CP40-CAB Ceramic Assembly c/w Boss
136	0408 - 2267	SF-CP40-PNG-TN Protective Nozzle Guide - TN
137	0408 - 2268	SF-CP40-CG-TI Ceramic Guide-TI
138	0408-2053	SF-CP40-SS Spacer Spring Guide



PART NO	DESCRIPTION
501	TCD-60-EL Electrode
502	TCD-60-TP Tip
503	TCD-60-GD Gas Diffusor
504	TCD-60-SC Shield Cup
505	TCD-60-TB Torch Body



PART NO	DESCRIPTION
230	EL-TCD-80 Electrode
231	GD-TCD-80 Gas Diffusor
232	TP-TCD-80 Tip
233	SC-TCD-80 Shield Cup

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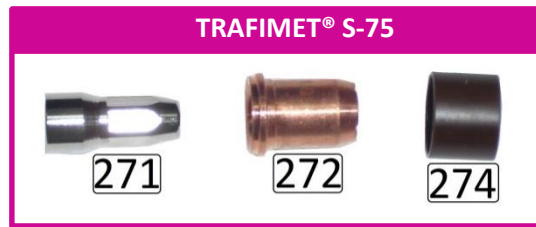
REV: FEB 16,2017

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INDUSTRIES**

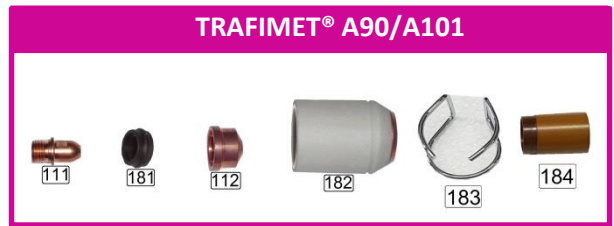


PART NO	REFERENCE
OTC® FOR D-12000	
101	C-EL-H839M00 H839M00 (Electrode)
102	C-SC-H839G02 H839G02 (Shield Cup)
103	C-T-H839K01 H839K01 (Tip)
104	C-T-H839K02 H839K02 (Tip)
105	C-T-H839K03 H839K03 (Tip)
106	C-T-H839G03 H839G03 (Tip)

PART NO	REFERENCE
OTC® FOR D-7000 - A50/A70	
121	C-EL-H669G11 H669G11 (Electrode)
122	C-SC-H669G04 H669G04 (A50/A70)
123	C-T-H669G05 H669G05 (Cutting Tip)
124	C-T-H669G06 H669G06 (Cutting Tip)



PART NO	REFERENCE
271	TR-EL-0117-C PR0117 (Electrode)
272	TR-T-0114-10-C PDO114-10 (Tip 1.0 mm)
272	TR-T-0114-12-C PDO114-12 (Tip 1.2 mm)
274	TR-SR-0112-C PE0112 (Swirl Ring)



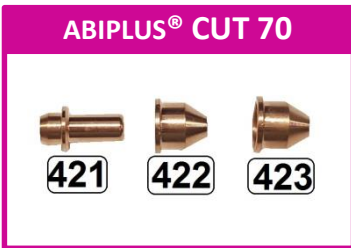
PART NO	REFERENCE
111	TR-EL-0101-C PR0101 (Electrode)
112	TR-T-0101-11-C PDO101-11 (Tip 1.0 mm)
112	TR-T-0101-12-C PDO101-12 (Tip 1.2 mm)
112	TR-T-0101-14-C PDO101-14 (Tip 1.4 mm)
112	TR-T-0101-16-C PDO101-16 (Tip 1.6 mm)
181	TR-SR-0101 PE0101 (Swirl Ring)
182	TR-RC-0109 PC0109 (Retaining Cap)
183	TR-SS-0011 CV0011 (Stand Off Spring)
184	TR-FI-A90 Front Insulator(Vespel)



PART NO	REFERENCE
401	CB-EL-1521 C1521 (Electrode)
402	CB-T-1304 C1304 (Tip D1.0 Flat)
403	CB-T-1305 C1305 (Tip D1.0 Conical)
404	CB-SR-1510 C1510 (Swirl Ring)
405	CB-RC-121 C5.710.121 (Retaining Cap)



PART NO	REFERENCE
301	TR-EL-0111 PR0111 (Electrode)
302	TR-T-0109-14 PD0109-14 (Tip 1.4 mm)
303	TR-T-0109-16 PD0109-16 (Tip 1.6 mm)
304	TR-T-0109-18 PD0109-18 (Tip 1.8 mm)
305	TR-T-0109-30 PD0109-30 (Tip 3.0 mm)
306	TR-SR-0103 PE0103 (Swirl Ring)
307	TR-RC-0120 PC0120 (Retaining Cap)
308	TR-GD-0563 FH0563 (Gas Diffusor)



PART NO	REFERENCE
421	AB-EL-D056 742.D056 (Electrode)
422	AB-T-D008 742.D008 (Tip D0.9 mm)
423	AB-T-D018 742.D018 (Tip D1.1 mm)

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